

DELISERT



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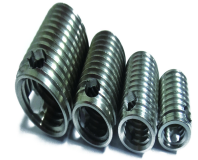
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307 SELF TAPPING INSERTS

307 self-tapping with cutting bores	Length (mm)	External thread	The reference hole diameter		Minimum borehole depth (mm)
			Aluminium alloy	Cast iron products	
M3-0.5	4	M5-0.6	4.6-4.7	4.7-4.8	8
M4-0.7	6	M6.5-0.8	6.0-6.1	6.1-6.2	10
M5-0.8	7	M8-1.0	7.4-7.5	7.6-7.7	13
M6-1.0	8	M10-1.25	9.3-9.4	9.5-9.6	15
M8-1.25	9	M12-1.5	11.1-11.3	11.3-11.5	18
M10-1.5	10	M14-1.5	13.1-13.3	13.3-13.5	22
M12-1.75	12	M16-1.75	15.0-15.3	15.3-15.5	26
M14-2.0	14	M18-2.0	17.0-17.2	17.3-17.5	28
M16-2.0	14	M20-2.0	19.0-19.2	19.3-19.5	27

308 SELF TAPPING INSERTS

308 self-tapping with cutting bores	Length (mm)	External thread	The reference hole diameter		Minimum borehole depth (mm)
			Aluminium alloy	Cast iron products	
M3-0.5	6	M5-0.6	4.6-4.7	4.7-4.8	8
M4-0.7	8	M6.5-0.8	6.0-6.1	6.1-6.2	10
M5-0.8	10	M8-1.0	7.4-7.5	7.6-7.7	13
M6-1.0	12	M10-1.25	9.3-9.4	9.5-9.6	15
M8-1.25	14	M12-1.5	11.1-11.3	11.3-11.5	18
M10-1.5	18	M14-1.5	13.1-13.3	13.3-13.5	22
M12-1.75	22	M16-1.75	15.0-15.3	15.3-15.5	26
M14-2.0	24	M18-2.0	17.0-17.2	17.3-17.5	28
M16-2.0	24	M20-2.0	19.0-19.2	19.3-19.5	27

DELISERT®-Thread Repair system